中彥工程有限公司
CHUN YEN ENGINEERING CO., LTD.

LIST OF WELDING PROCEDURE

ITEM NO.	MATERIAL SPECIFICATION (PQR)	P-NO.	WPS NO.	PQR NO.	WELDING PROCESS	THICKNESS RANGE(MM)	PREHEAT ℃	PWHT ℃	AWS CLASS	REMARKS
37	SB168-NO6600 to SB168-NO66OO	P43-P43	WPS-S101-037	PQR-S101-037	GTAW	1.5-12	16	N/A	ERNiCr-3	
38	SB168-NO6600 to SA516-70	P43-P1	WPS-S101-038	PQR-S101-038	GTAW	1.4-12	16	N/A	ERNiCr-3	